SEAT BELT TORQUE SPECIFICATIONS

FRONT SEAT BELT

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat inner belt assembly x Front seat	42	428	31
Front shoulder belt anchor adjuster assembly x Body	42	428	31
Front seat outer belt assembly (Upper part of retractor) x Body	5.0	51	44 in.*lbf
Front seat outer belt assembly (shoulder anchor) x Body	42	428	31
Front seat outer belt assembly (floor anchor) x Body	42	428	31

REAR SEAT BELT

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear NO. 2 Seat Inner Belt Assembly x Seat	42	428	31
Rear Seat Inner Belt Assembly RH (for 60/40 split Seat Type RH Side) x Seat	42	428	31
Rear Seat Inner Belt Assembly LH (for 60/40 split Seat Type LH Side) x Seat	42	428	31
Rear Seat Lap Type Belt Assembly Center LH x Seat	42	428	31
Rear Seat Lap Type Belt Assembly Center RH (w/o Rear No. 2 Seat) x Seat	42	428	31
Rear Seat Lap Type Belt Assembly Center RH (w/ Rear No. 2 Seat) x Seat	42	428	31
Rear NO. 1 seat outer belt assembly (Upper part of retractor) x Body	8.5	87	75
Rear NO. 1 seat outer belt assembly (Lower part of retractor) x Body	42	428	31 in.*lbf
Rear NO. 1 seat outer belt assembly (shoulder anchor) x Body	42	428	31
Rear NO. 1 seat outer belt assembly (floor anchor) x Body	42	428	31
Rear NO. 2 seat outer belt assembly (Upper part of retractor) (w/ Rear No. 2 Seat) x Body	8.5	87	75
Rear NO. 2 seat outer belt assembly (Lower part of retractor) (w/ Rear No. 2 Seat) x Body	42	428	31 in.*lbf
Rear NO. 2 seat outer belt assembly (shoulder anchor) (w/ Rear No. 2 Seat) x Body	42	428	31
Rear NO. 2 seat outer belt assembly (floor anchor) (w/ Rear No. 2 Seat) x Body	42	428	31



Part Tightened	N*m	kgf*cm	ft.*lbf
Rear center seat outer belt assembly x Body	42	428	31
Child restraint seat tether anchor bracket x Body	42	428	31

